# ADESTOR High Gloss Digital 80 / A251 / KW90

**FACESTOCK** 

## **High Gloss Digital 80**

Description Cast coated woodfree paper.

Applications Premium quality labels. The smoothness gives excellent print and image definition.

Printing techniques Suitable for printing on flexo (all types), letterpress (conventional and UV), offset UV, conventional offset, screen printing, stamping (hot and cold).

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m²	80	± 4%
Thickness	ISO 534	μm	78	± 4%
Bekk smoothness	ISO 5627	S	1000	± 300
Brightness ISO	ISO 2470-2	%	89	± 2
Whiteness CIE	ISO 11475	%	108	± 5
Opacity	ISO 2471	%	92	-2
Paper gloss 20º	ISO 8254-3	%	41	± 4

### **ADHESIVE**

#### A251

Description General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

Shelf life From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180º 20'/stainless steel)	FTM 1	N/25mm	15,4	≥ 7,8
Shear (1kg, in²/glass)	FTM 8	min	100	≥ 60
Tack (Quick Stick stainless steel)	FTM 9	N	10,3	≥ 7,8
Minimum labelling temperature		oC	5	
Minimum service temperature		oC	-20	
Maximum service temperature		°C	80	

#### LINER

# KW90

Description One-side coated white liner: good stiffness and high dimensional stability for varying temperatures. Available in solid and split back.

Colour White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m²	90	± 4%
Thickness	ISO 534	μm	90	± 4
Tensile strength MD/CD	ISO 1924-2	kN/m	5,2 / 2,6	-0,6 / -0,3

Values are subject to change without notice. Last updated 01/01/2024.

The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

Our self-adhesive mill is certified to the strictest environmental standards ISO 14001 and EMAS and has successfully completed audits for ISO 50001, ISO 9001 and ISO 45001 certification. Adestor paper products are available with PEFC and FSC® C011032 chain of custody certificates upon request

